

Date: Monday, 4/23/2007 1:52:43 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 31995				
Estimate Number	: 12721				
P.O. Number	: N/A		Part Number	: D353621	
This Issue	: 4/23/2007	S.O. No. : N/A	Drawing Number	: D3536 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By			Due Date	: 4/30/2007	
Checked & Approved By			Qty:	20	Um: Each
Comment	: Est Rev:A New Issue 07-02-14 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNE060S063	NEOPRENE SHEET 0.063
		 Comment: Qty.: 0.8928 sf(s)/Unit Total : 17.8563 sf(s) NEOPRENE SHEET 0.063 Batch: M103104 S40 07/05/03
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A S40 07/05/03 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE S40 07/05/03
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK S40 07/05/03
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Finishing C 07/05/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 4/23/2007 1:52:43 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31995

Part Number: D353621

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(26)

Comment: FINAL INSPECTION/W/O RELEASE

4/23/07

Job Completion



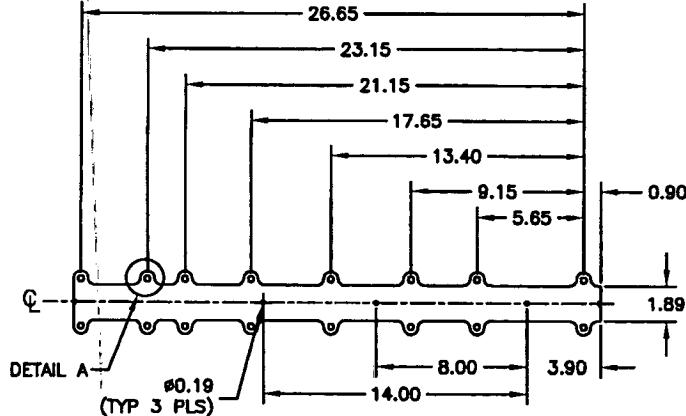
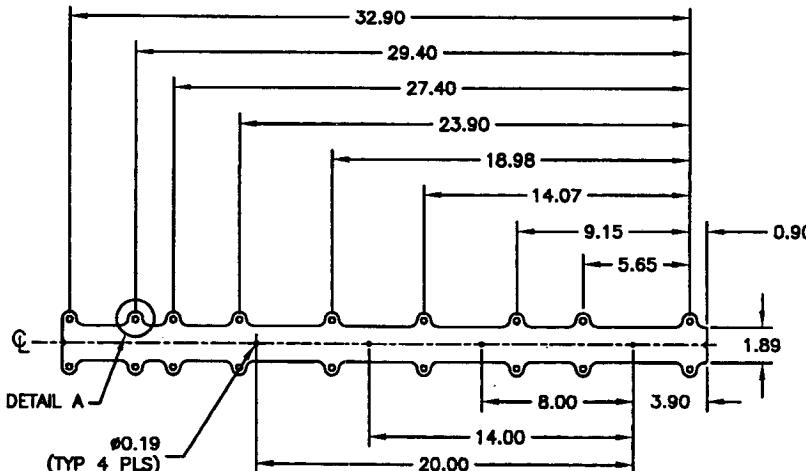
4/23/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTPFTL PAGED
09.02.12**D3536-11 GASKET****D3536-13 GASKET**

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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WITHOUT NOTICE
WORK ORDER
NO 31945

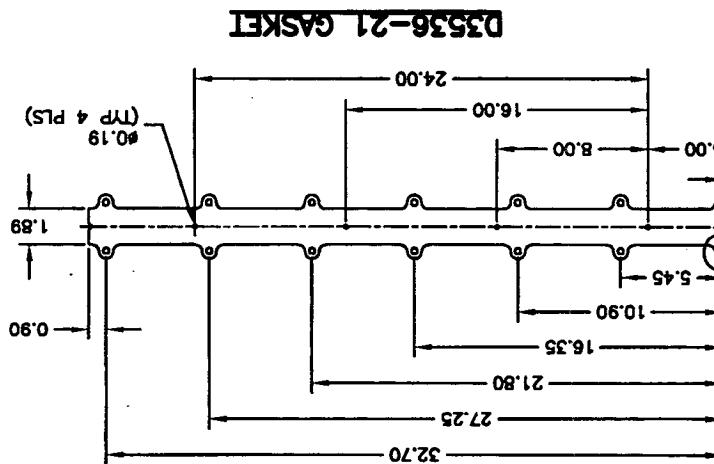
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DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
CHECKED PH	APPROVED SH	DRAWING NO. D3536	REV. A	SHEET 1 OF 6
DATE 06.10.25	TIME	GASKET	SCALE	1:10
A	06.10.25	NEW ISSUE		

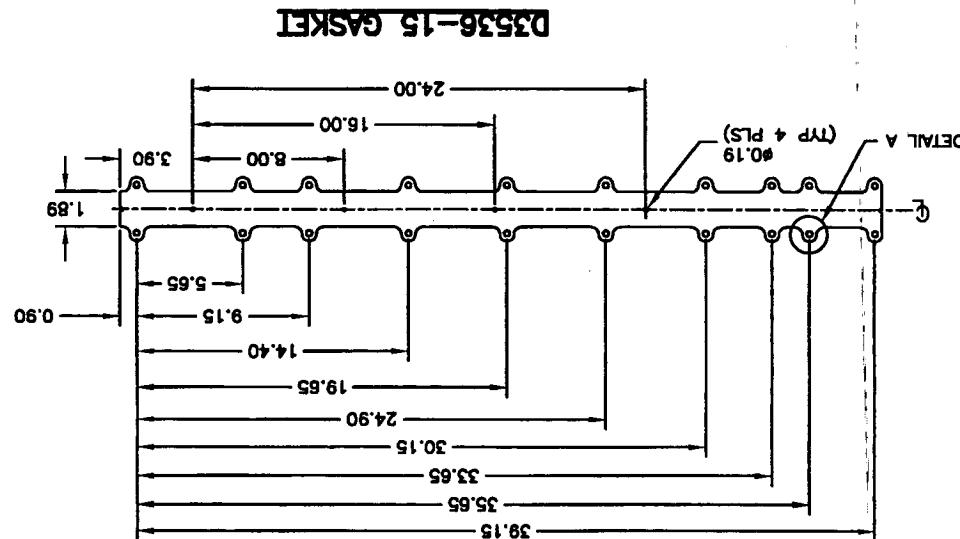
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DATE	TITLE	D3536	GASKET
	DATE	06.10.25	

RELEASED
07.02.12

1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S-063)
2) FINISH: NONE
3) TOLERANCES ARE PER DRAFT P/N 01B UNLESS OTHERWISE NOTED
4) PART IS SYMMETRICAL ABOUT E
5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PEN
7) SEE PAGE 6 FOR DETAILS AND SECTION

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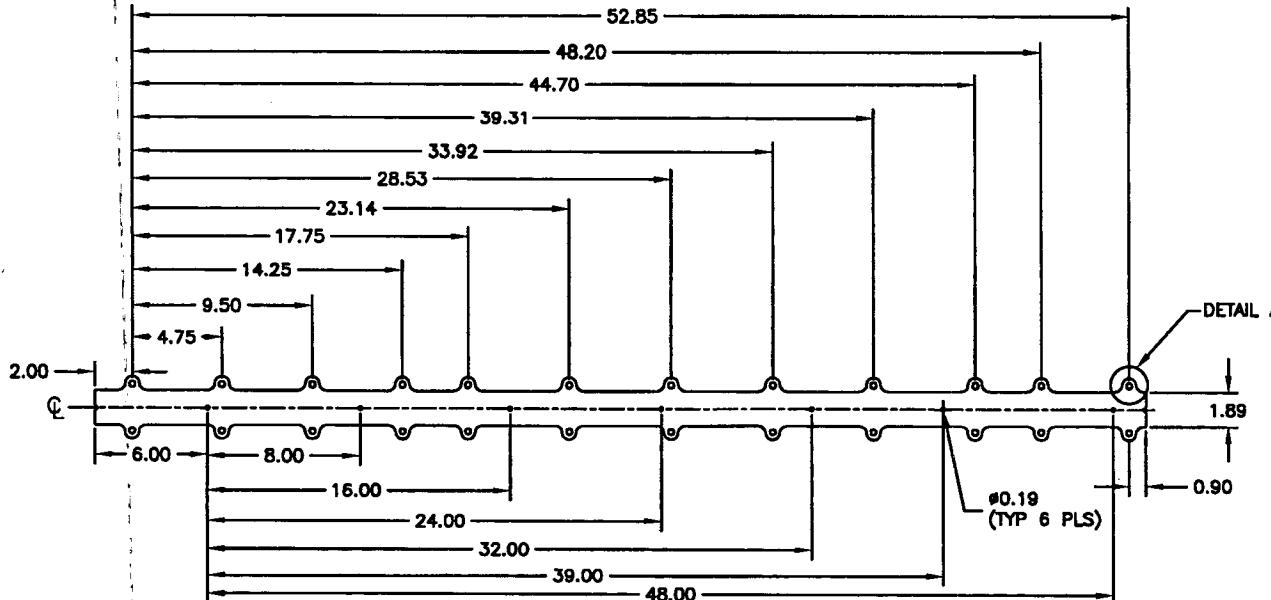


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DART

07-02-12
HJM

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C.B	C.B	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
P.H.	HJM	D3536
DATE	TITLE	SHEET 3 OF 6
06.10.25	GASKET	SCALE

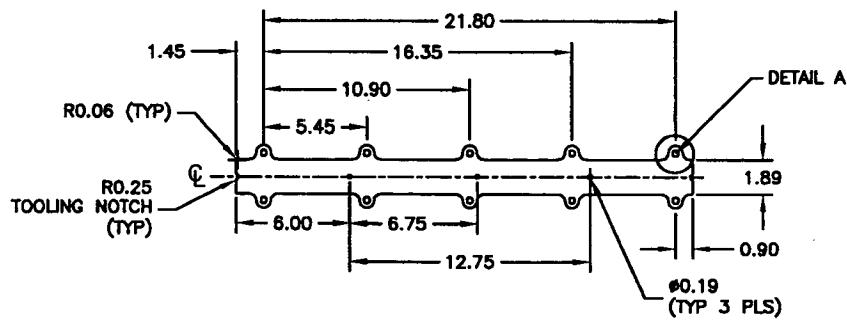


D3536-23 GASKET

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WORK ORDER
NO. 31995

NOTES

- MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- FINISH: NONE
- PART IS SYMMETRICAL ABOUT $\frac{C}{2}$
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
- IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- SEE PAGE 6 FOR DETAILS AND SECTION

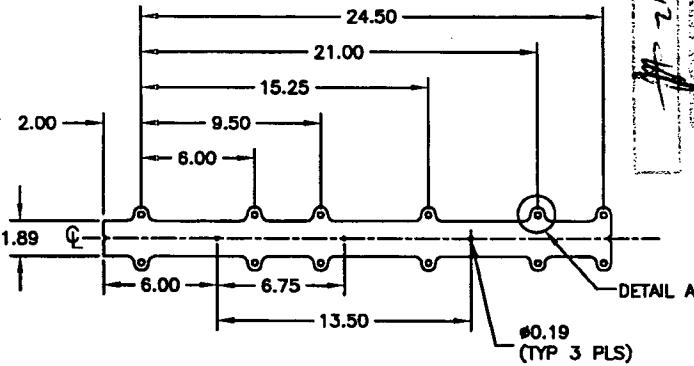


D3536-25 GASKET

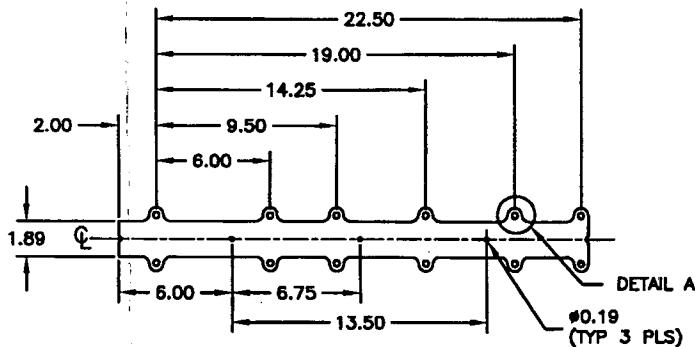
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CHECKED MH	APPROVED MH	DRAWING NO. D3536
DATE 06.10.25	TIME	SCALE 1:10

07.02.12 *[Signature]*



D3536-33 GASKET

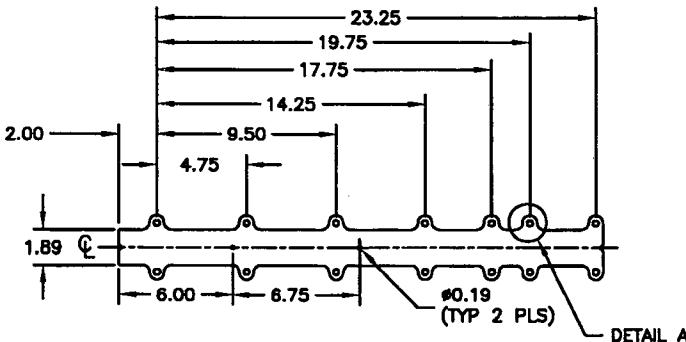


D3536-31 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- SEE PAGE 6 FOR DETAILS AND SECTION

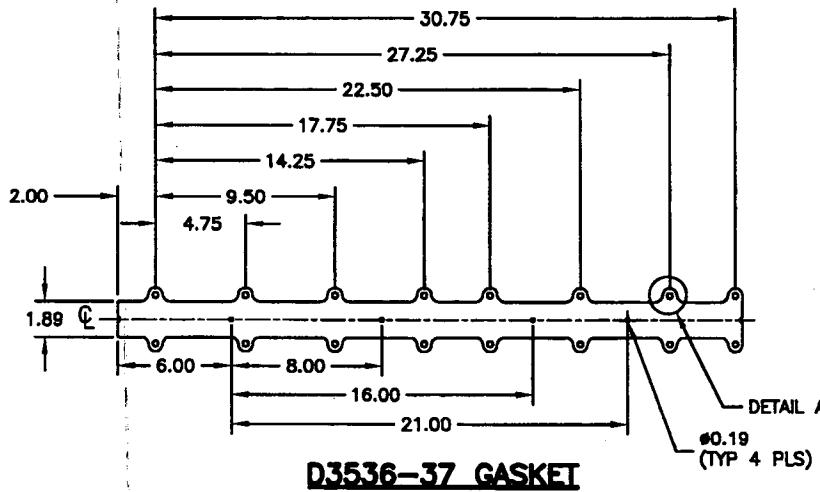
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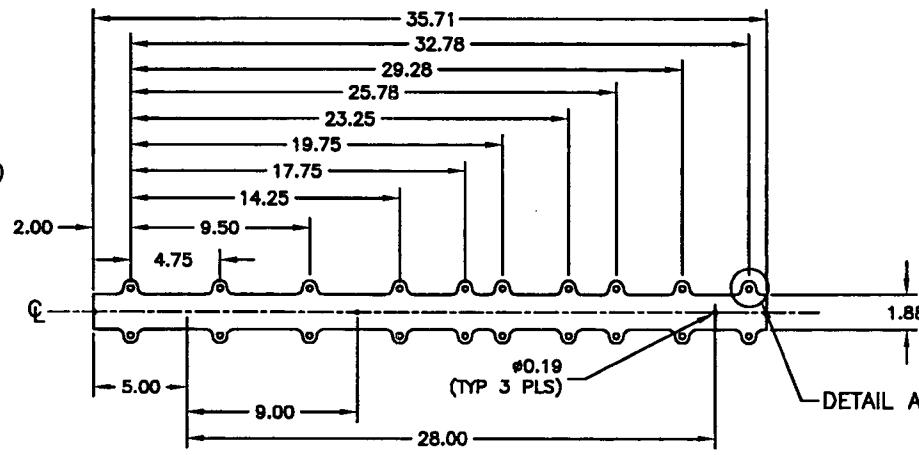
D3536-35 GASKET

DART07.02.02
DRAFT

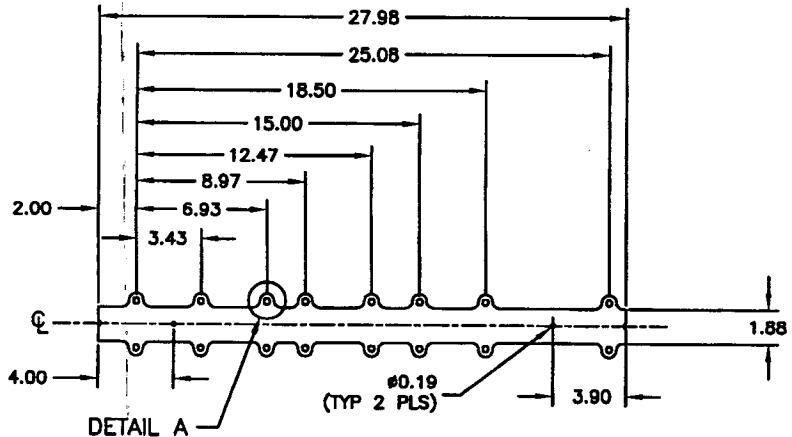
DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED JH	DRAWING NO. D3536
DATE 06.10.25	TITLE GASKET	REV. A SHEET 5 OF 6 SCALE 1:10

**D3536-37 GASKET****NOTES**

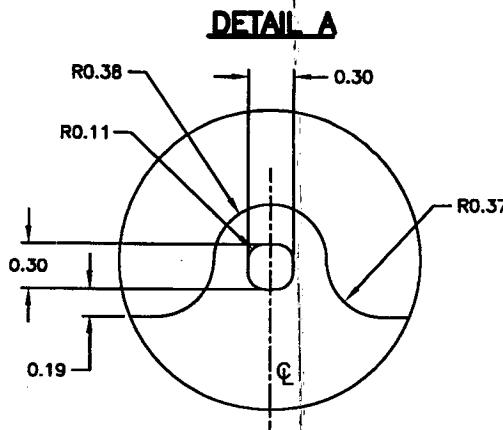
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

**D3536-39 GASKET**

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WITHOUT NOTICE
WORK ORDER
NO. **31995**

DART07.02.12
[Signature]**D3536-41 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{G}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
CHECKED MH	APPROVED MH	DRAWING NO. D3536	REV. A	SHEET 6 OF 6
DATE 06.10.25		TITLE GASKET	SCALE 1:10	

DART AEROSPACE LTD

Work Order: 31995

Present item: GASKET

Part Number: D3536-21

Inspection Dwg: D3536 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by San

Audited by:

Prototype Approval:

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Date: 07/05/03

Date: 07/05/03

Date: 10/10

13

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Change

Revised by : Approved

New issue